

PT PM-X

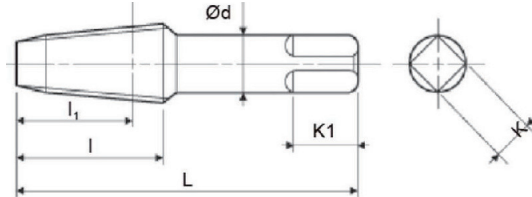


HSS-PM Mũi taro ren ống (~50HRC)

Taper Pipe Taps for Hardened Steels (~50HRC)



- * Có thể gia công thép làm khuôn có độ cứng cao HRC32~HRC50
- * Chống mài mòn, hiệu suất cắt tuyệt vời, tuổi thọ gia công dài



Units : mm

Size	Tap Limits	OAL	Thread Length	SD	Square Width	Square Length	Retail Price (VND)
		(L)	(l)	(d)	(K)	(K1)	
PT 1/8 - 28	JIS II	59	19	8	6	9	-
PT 1/4 - 19	JIS II	67	28	11	9	12	-
PT 3/8 - 19	JIS II	75	28	14	11	14	-
PT 1/2 - 14	JIS II	87	35	18	14	17	-
PT 3/4 - 14	JIS II	96	35	23	17	20	-
PT 1" - 11	JIS II	109	45	26	21	24	-

HT PM-X

Recommended Cutting Condition

Work material	Hardened Steels	
	(35 ~ 45HRC)	(45 ~ 50HRC)
	Trapping speed	2 ~ 4m/min
Size	(RPM)	(RPM)
M 3 x 0.5	318 ~ 531	212 ~ 424
M 4 x 0.7	239 ~ 398	159 ~ 318
M 5 x 0.8	191 ~ 318	127 ~ 255
M 6 x 1.0	159 ~ 265	106 ~ 212
M 8 x 1.0	119 ~ 199	80 ~ 159
M 8 x 1.25	119 ~ 199	80 ~ 159
M 10 x 1.0	95 ~ 159	64 ~ 127
M 10 x 1.25	95 ~ 159	64 ~ 127
M 10 x 1.5	95 ~ 159	64 ~ 127
M 12 x 1.25	80 ~ 133	53 ~ 106
M 12 x 1.5	80 ~ 133	53 ~ 106
M 12 x 1.75	80 ~ 133	53 ~ 106

Mục Lục Index
Mũi Taro Taps
Mũi Khoan Drills
Dao Doa Reamers
Dao Phay SUPER Coating
Dao Phay SUPER PRO
Dao Phay HSSCo8
Dao Phay Diamond Coating
Phụ lục Appendix